



Multi Process GMAW

MIG-350 /400 /500 /630M



MIG-M series is specially designed analog MIG for steel welding. All important MIG preference, like burnback and creep start is already included in this power source. All MIG-M machines is multiprocess to perform all needs.
MIG-MC series is compact design.

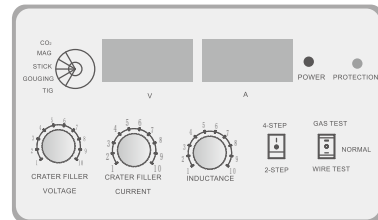
Features and Benefits

- **Unique waveform control technology:** less spatter and stable current
- **Advanced creep start and burn back technologies:** easy arc starting and arc stopping
- **Multiprocess:** MIG /MAG /MMA /TIG /GOOGING
- **Stepless adjustment:** stepless adjustment of current and voltage in a wide range
- **Trigger mode:** 2-Step and 4-Step
- **VRD function**



Standard Equipments

- 1 Power source
- 1 Connected primary cable L=3m
- 1 Ground cable L=3m
- 1 Gas-cooled (or water-cooled) torch L=3m
- 1 Wire feeder with Europe connection
- 1 Wire feeder cable L=5m



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Multi-voltage Option
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Technical Specification

	MIG350M	MIG400M	MIG500M	MIG630M
Rated input voltage /frequency (V /Hz)	3 phase, AC380V±10%, 50 /60Hz			
Rated input capacity (KVA)	12.7	18.7	23.4	33.6
Rated input current (A)	19.3	28.4	38	51.0
Duty cycle (40°C)	60%@350A	60%@400A	100%@500A	100%@630A
OCV (V)	70	70	82	95
Adjustable current range (A)	60-350	60-400	60-500	60-630
Adjustable voltage range (V)	14-40	14-40	14-50	14-50
Trigger mode	2 /4T			
Wire size (mm)	Φ0.8,Φ1.0,Φ1.2		Φ1.0,Φ1.2,Φ1.6	
Electrode size (mm)	2.0-6.0			
Protection class	IP23			
Insulation class	H			
Dimension (mm)	660*320*560	660*320*560	660*320*560	660*320*560
Weight (kg /lb)	40 /88.3	40 /88.3	50 /110.3	60 /132.4