

MEGMEET Electrical Co., Ltd
MEGMEET Welding Technology Co., Ltd

Add: 3rd Floor, Block C Unisplendour Information Harbor,
Langshan Road, Shenzhen, Guangdong, 518057, China

www.megmeet.com (MEGMEET Electrical)

www.megmeet-welding.com (MEGMEET Welding Technology)

E-mail: welding@megmeet.com

Tel: +86-755-8660 0555

MEGMEET Germany GmbH

Add: Stadtheider Str. 26-28,
33609 Bielefeld, Germany

Tel: +49 521 588 131 40

Email: welding@megmeet.com

MEGMEET Türkiye rtibat Bürosu

Add: Merkez Mah. Hasat Sok.
No:52/1 Şişli - İstanbul

Tel: +90 538 334 94 88

Email: welding@megmeet.com

MEGMEET Electrical India Pvt Ltd

Add: Plot No. 140, Sector 7, IMT
Manesar, Gurugram - 122052,
Haryana

Tel: +91 12442 14460

Email: welding@megmeet.com

MEGMEET (Thailand) Co., Ltd

Add: 7/375 Moo 6, Tambon M
abyangporn, Pluak Daeng,
Rayong 21140

Tel: +66 (0) 33 012 666

Email: welding@megmeet.com

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MEGMEET's strong technical strength, extensive industry application experience, relentless attention to customer needs, and the spirit of continuous innovation enable us to bring tailor-made products and solutions to help customers achieve greater success.

*MEGMEET Welding Technology Co., Ltd is continuously striving to develop and innovate for new product. We reserves the right of changing the technical specifications and designs without notices in advance.
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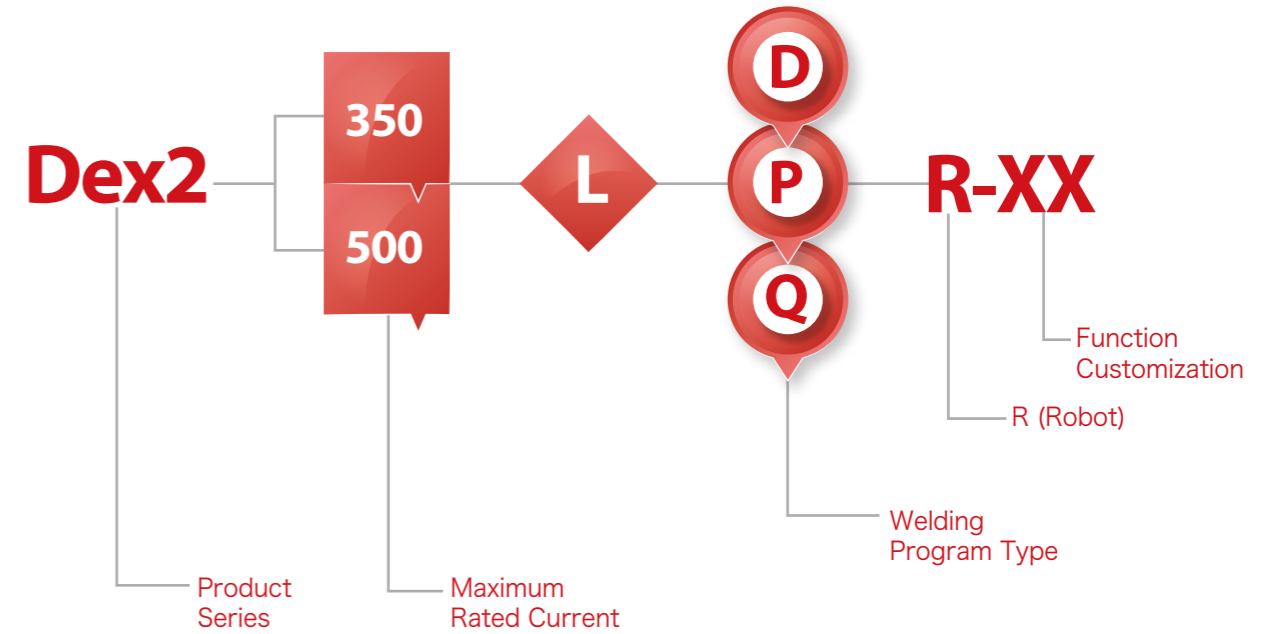
Dex2 L Series

Full Digital IGBT Inverter Multi-functional
Super-low Spatter MIG Welding Machine

Dex2 L Series

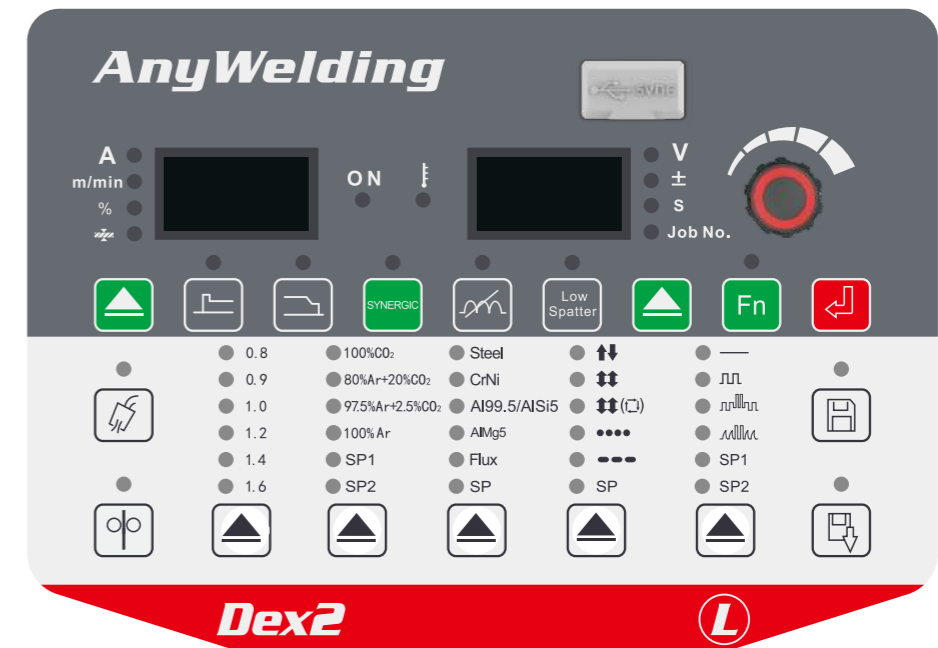
Full Digital IGBT Inverter Multi-functional Super-low Spatter MIG Welding Machine

DC
380
3PH
40~70
Hz
CV
110
kHz



Features

- Optimal welding programs in super-low spatter DC, quick pulse, high-speed weld and others. Be weldable in multiple materials: carbon steel, stainless steel, aluminum alloy and others;
- "Chopper" control technology in the combination of hardware & software to precisely control droplet, realize DC super-low spatter performance, and reduce spatter by more than 90%;
- Unique quick pulse process integrates advantages of pulse and DC short circuit, and welding speed is increased by more than 20% compared with conventional pulse welding;
- Wider voltage range, high current and low voltage, lower heat input, higher fusion efficiency, thin plate welding is comparable to TAP-TYPE machine;
- Adaptive arc-start retraction technology increases arc start success rate to almost 100%;
- Three-level main power topology structure and inverter frequency up to 110kHz enable higher control precision and more stable arc;
- Comprehensive communication interfaces are able to communicate with different brands of robots;
- Touch sensing function with 80-400 voltage is easier to break down the rust on the surface of workpiece;
- IOT interface is reserved to connect with Megmeet SMARC cloud system;
- U-disk upgrade function ensures customers to easily obtain Megmeet's most cutting-edge welding technology;
- Application industries: engineering machinery, steel structures, special vehicles, auto parts, two/tricycles, containers, petroleum and petrochemical industries, etc.



Dex2
500LD/350LD

- Super-low Spatter CO₂/MAG
- Pulse MIG/MAG Quick Pulse MIG/MAG
- Carbon Steel Stainless Steel
- Aluminum Alloy U-disk Interface
- IOT Interface Other Customization

Dex2
500LP/350LP

- Super-low Spatter CO₂/MAG
- Pulse MIG/MAG Quick Pulse MIG/MAG
- Carbon Steel Stainless Steel
- Aluminum Alloy U-disk Interface
- IOT Interface Other Customization

Dex2
500LQ/350LQ

- Super-low Spatter CO₂/MAG
- Pulse MIG/MAG Quick Pulse MIG/MAG
- Carbon Steel Stainless Steel
- Aluminum Alloy U-disk Interface
- IOT Interface Other Customization



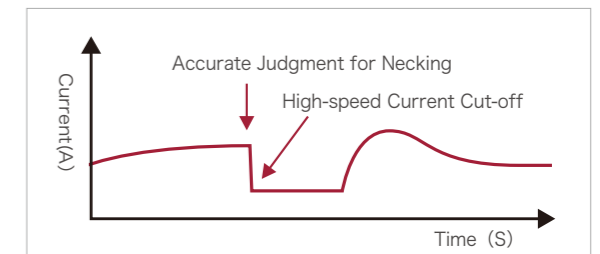
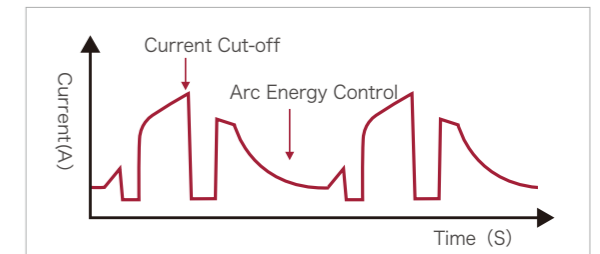
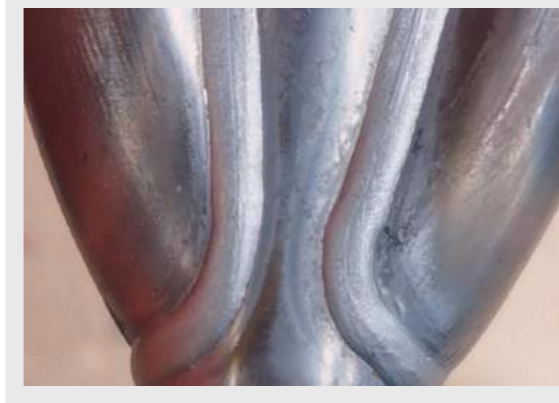
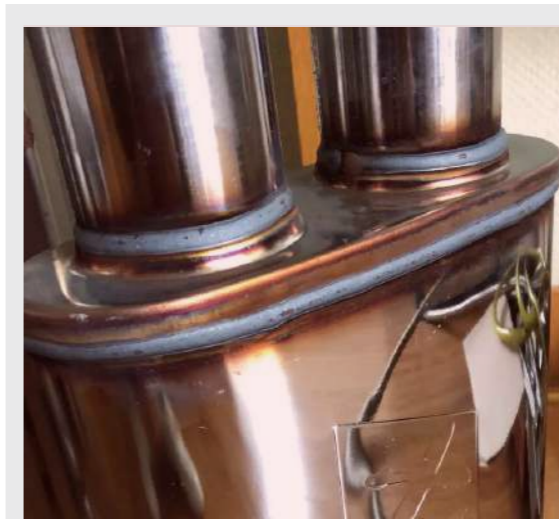
Standard N/A Customization

 Super-low Spatter Technology

110kHz high-frequency hardware system combined with patented algorithm can realize precise "chopper" control, which greatly reduces spatter caused by liquid-bridge bursting and electromagnetic repulsion, and helps fusion pool more stable and weld shape more beautiful.

Welding Features:

- Soft arc, low and small spatter, 90% less spatter than conventional DC welding machine. Grinding work is reduced to improve production efficiency;
- Lower heat input, suitable for thin plate welding;
- Smooth droplet transfer, calm fusion pool, low heat input, strong ability in bridge-welding, be adaptive in large-gap welding;
- Wider range in low spatter welding: thin-plate carbon steel, Φ1.2mm wire. Low spatter current range can reach 210A, 20% higher than other similar welding machines.



Automotive Parts (low spatter and low heat-input)

Quick Pulse Technology(QPT)

Unique quick pulse welding technology adopts three-level main power topology. High-speed sampling and control advantages, brought by the inverter frequency up to 110kHz, can reach critical state between short circuit and pulse spray transition. With shorter droplet transition distance, lower arc and faster welding speed, pulse speed is increased by more than 20%. Service life of wearing parts is lengthened and weld shape is better, meeting actual needs of manual welding.

Pain Points in Conventional Pulse Welding

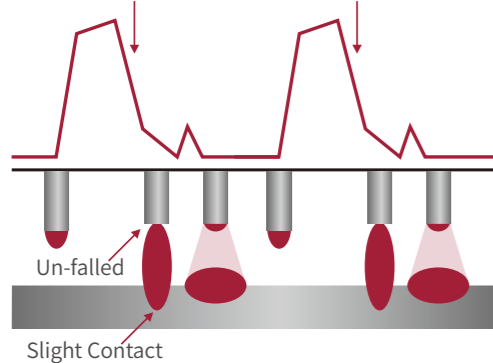
- Speed is slow: 30% slower than DC welding
- Weld formation is difficult to control: high heat input, long arc and many undercuts
- High Requirements in Mixed Gas: high requirement in the 80/20 gas ratio and resulted higher cost
- Accessories Loss: high voltage and high pulse peak value bring serious heating to torch, and high cost of accessories and shorter service life.

VS

Megmeet Quick Pulse Technology(QPT)

- Welding speed is faster and welding speed is increased by 20%, compared with conventional pulse;
- Short arc length, good stiffness, strong anti-interference ability, more suitable for high-speed welding of medium and thick plates, supporting concentrated arc energy and better penetration;
- Low arc heat input increases service life of accessories;
- Wide voltage range, strong welding adaptability, simpler operation, more popular by welders.

Droplet Transfer Acceleration Pulse Energy Control



Construction Machinery



Boiler Membrane Wall

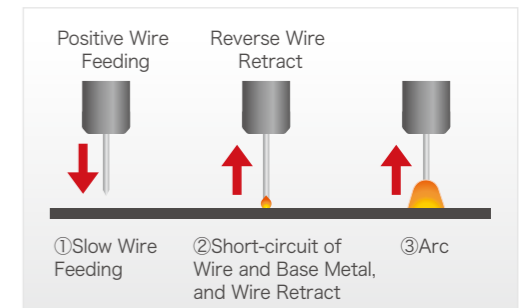
High Speed DC Welding

- With wider adaptive range of voltage, the same current is able to match lower voltage (10% lower than other welding machines);
- Lower heat input, higher deposition efficiency, thin-plate welding performance be comparable with tap-type machine.



Wire Retraction Function in Arc Starting

- When welding machine detects arc starting signal, wire will retract in high speed, which greatly improves the quality and success rate of arc starting, and greatly reduces various arc starting issues.



Up-down Torch (optional)

- Up-down torch is optional to conveniently adjust welding parameters on the torch(current, voltage, etc).



High Reliability



Strong environmental adaptability, suitable for working under tough environment;



Stable and reliable: stability is the base of intelligent welding machines!



Consistency: consistent performance by any machine, anytime and anywhere!





Dex2 Communication Protocols with Robots



Function	TAST(Thru-arc Seam Tracking)	Touch Sensing		Communication Protocols with Robots					
		80-400V	Analog	DeviceNet	CANopen	MEGMEET CAN	EtherNet/IP	EtherCAT	Profinet
	●	●	○	○	○	○	⊛	⊛	⊛

● Standard ○ Optional ⊛ Customized

Robotic Wire Feeder Selection

Series	Model Name	Dimensions (L*W*H) mm	Welding Torch Interface	Weight (kg)	
Dex 2	WF1-50ZE	230x170x170	European type	6kg	
	WF1-50ZER	230x170x170	Asian type	6kg	
	WF1-50PW-7	223x152x221	European type	7kg	
	WF1-50PWR-7	223x152x221	Asian type	7kg	

Manual Wire Feeder Selection

	Enclosed wire feeder (optional)	Open wire feeder
		
Model Name	WF2-50P	WF2-50ZP
Wire feeding drive control mode	Photoelectric encoder feedback /Back electromotive force	Back electromotive force
Wire feeder rated current	4.5A	4.5A
Wire feeder rated voltage	24V	24V
Wire feeding speed	0.5~28m/min	0.5~28m/min
Wire feeding roller diameter	φ0.8~1.6 mm	φ0.8~1.6 mm
Wire spool type	Standard wire spool	Standard wire spool
Drive unit	Double drive four rollers	Double drive four rollers
Wire feeder torch interface	European interface	Asian interface
Dimension	630*250*400	519*200*370
Weight	14.5	9.6



Embedded-Type communication module supports multiple types of communication protocols

